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X1	CENTRAL INTELLIGENCE AGENCY RE	EPORT NO.
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SUBJECT	Analysis of Naterial in Fishing-Cutter Shipyard in Petrozavodsk	O. OF PAGES 1
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	100 m 01 m 01 m 100 m 10	JPPLEMENT TO EPORT NO.
	THE CHICOLAIL	And the state of t
5X1X		
.5X 1X	1. The material-testing station of the shinyar	d in etrozavodsk
	(61°49' 11/34°20'), Marelo-Vinrish 3.3.7. "	as established early
	in 1949. There was one Brinell and one loc	krell testing press
	for mechanical testing of materials, in add	lition to other test-
	ing machines. An X-ray apparatus for testi	ng welds, nacked in
	boxes, arrived from the Soviet Sone of Gern	any shortly before
	the TV left the place. All equipment was o	of Cerman origin. * 👚
	9 The chamical tradition white when 22 2	
,	 The chemical testing station as installed ining and cementing section also were available. 	n May 1949. A harde-
i .	ning and cementing section also were avails	PTG.
3	3. Poktanov (fnu), a mechanical engineer, was	in abonue of the
	testing station. He was not an expert and	was forced to use
	German and American technical literature for	mas forced to ase
	momen who were specialists in paints and fa	ts but who had little
	experience in iron analysis worked in the c	herical and mechanical
	sections. German FWs made chemical solution	ns.
	4. The Brinell hardness of shipbuilding and bo	It and screw material
	ranged from 250 to 350, that of nuts and dr	ills from 200 to 250.
	Their Rockwell hardness was 35 and over. an	d the lockrell 'ard-
*	ness of the machine tools examined ranged f	rom 60 to 65. **
OFV	10* Commont the	4
25X2	1A* Comment. It is considered exceptiona	t that a shinyard like
	the Petrozavodsk yard should have such a ma Its existence could only be accounted for i	the comiting station.
	products, such as the steel supply, were so	different in conlict-
	os to need permanent control, or its instal	lation was due to
	schenatic interpretations of instructions i	SSUED by Superior
	authorities.	
25X1	Toolings and done of her diese of	not be interpreted for
	Lack of data indicating, for example, the d	iameter of halls and
	the pressure and its duration as well as be	cause of the absence
	of standard scale. For data on steel analy	sis, see inhex.
•	l nnex: list	
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